



### Step 1

Remove all previously applied caulk, mastic, cement, asphalt, and other contaminants from penetrations with a wire brush. Clean all smooth substrates with isopropyl or denatured alcohol. DO NOT use petroleum solvents. Seal the base of each penetration with **DuraLink 50**. Coat penetrations with **DuraLink 50** to 3" above the roof line.



### Step 2

Hold a section of **E-Curb**, flat side up, and apply a 1/4" bead of **DuraLink 50** to the entire bottom perimeter. Apply 1 additional 1/4" bead of **DuraLink 50** down the center of the section. Do not tool the beads flat. Place the **E-Curb** section on the roof surface to form a half circle around the penetration(s). Press down firmly until **DuraLink 50** extrudes from the outside edges.



### Step 3

Apply **DuraLink 50** to the second section of **E-Curb** as described above. Place the second section of curb on the roof surface to form a circle with the first section. Press firmly in place until excess adhesive extrudes from the outside edges. Apply a bead of **DuraLink 50** around the outside base of the installed **E-Curb** and tool to form a smooth fillet.



### Step 4

Pump the **E-Curb** full with **DuraLink 50**. Use the provided tongue depressor to smooth and level **DuraLink 50** to finish.

**Note:** To provide an adequate rubber seal, maintain a 1" distance between penetrations and inside edge of the **E-Curb**.



All properties described in this document are derived from testing conducted in laboratory conditions. Properties and performance will vary depending on environmental conditions and application technique. Test and evaluate to determine appropriate usage. Visit [www.chemlink.com](http://www.chemlink.com) for the Safety Data Sheet, Technical Data Guides and full warranty for this product.

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