



TECHNICAL BULLETIN

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TO: Contractors, Distributors, Architects & Homeowners

FROM: CHEM LINK Technical Services Division 1-800-826-1681

SUBJECT: *Hardie Board (fiber cement) Sealant Application*

Application Instructions

Remove all dirt, oil, loose paint, frost and other contamination from all working surfaces with isopropyl alcohol DO NOT USE petroleum solvents such as mineral spirits or xylene. Maintain sealant at room temperature before applying to ensure easy gunning and tooling. Test and evaluate to ensure adequate adhesion. Carefully gun the sealant with a smooth, continuous bead. If tooling is needed, do so within fifteen minutes of application. A primer is not required for adhesion results and may be used on damp substrates.

Clean-Up

Wet sealant can be removed using a solvent such as alcohol. Cured sealant can be removed by abrading or scraping the substrate.

Storage

Store original, unopened containers in a cool, dry area. Protect unopened containers from water, heat and direct sunlight. Elevated temperatures will reduce shelf life. Sealant will not freeze.

Shelf Life

Twelve months from date of manufacture when stored at 70°F / 21°C with 50% relative humidity. High temperature and high relative humidity may significantly reduce shelf life. Pails have a shelf life of six months.

Caution

Avoid prolonged contact with skin. Uncured adhesive irritates eyes. In case of contact with eyes immediately flush with water. Call a physician. Please refer to the SDS for first aid information.

See www.chemlink.com for most current Data Sheet & SDS .

KEEP OUT OF REACH OF CHILDREN.

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